HOPPE®
Handle of excellence.

Architectural Nylon

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Architectural Nylon

HOPPE nylon levers and pull handles are manufactured to exacting standards from polyamide nylon giving good tensile properties, impact strength and wear resistance. nylon gives good antistatic behaviour and resistance to corrosion and chemicals.

HOPPE nylon levers are available in both solid and steel cored versions. The steel cored version being suitable for fire doors.

Spindles:

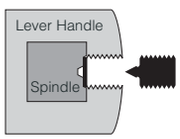
HOPPE Full Profile Spindle

HOPPE nylon levers are supplied with full profile spindles.

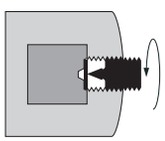
HOPPE full profile spindles have a tension spring running the full length of the spindle.

In screwing the lever handle grub screw into the slots in the middle of the spring, the tension spring expands achieving a secure fix to the lock follower.

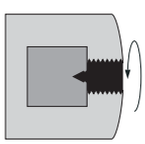
Full Profile Spindle



The spindle is very easily introduced into the lever



Introduce grub screw into hole. The grub screw point must locate into the slot in the spindle where it will bore a hole



Once fitted correctly this will achieve solid fixing

Maintenance

HOPPE nylon furniture can be cleaned with water and or propriety detergents.

Colours

F1004
Golden Yellow
LRV: 44.78

F3003
Red (Rouge)
LRV: 7.97

F3005
Claret (Burgundy)
LRV: 4.84

F5002
Cobalt Blue
LRV: 5.09

F5003
Midnight (Dark) Blue
LRV: 4.85

F6016
Green (Viridian)
LRV: 10.98

F7043
Flint (Dark) Grey
LRV: 9.49

F7506
Manhattan Grey
LRV: 42.46

F8017
Brown (Sienna)
LRV: 4.97

F9016
Diamond White
LRV: 88.19

F9017
Black (Ebony)
LRV: 2.92

The Disability Discrimination Act – BS8300 – Document 'M'

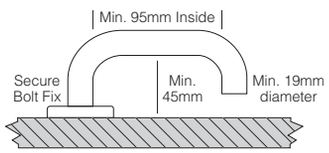
The DDA is an Act of Parliament dealing with Human Rights Legislation, making it unlawful to discriminate against anyone on grounds of any disability whether permanent or temporary.

BS8300: 2001 "Design of buildings to meet the needs of disabled people – Code of Practice". This provides guidance on good practice in the design of buildings so that access is convenient for all.

Approved Document "M" (Doc M) of the building regulations (England and Wales), requires "that reasonable provision shall be made for people to gain access to and use the building and its facilities".

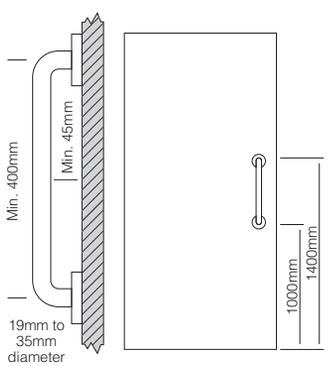
Lever Handles

Lever handles should be "of the return to door type". They do not have to be round bar. They should not have sharp edges or immediate changes of direction. They should be securely fixed to door by bolt through fixings and with minimum dimensions as stated in the diagram.



Pull Handles

Pull handles should be bolt fixed to door and have roses to aid the partially sighted. Minimum dimensions are stated in the following diagram. The upper fixing should be a minimum of 1400mm above floor level. Pull handles can be longer but not shorter than these dimensions.



Kick Plates

To prevent damage to doors from wheelchairs, kick plates should be at least 400mm high.

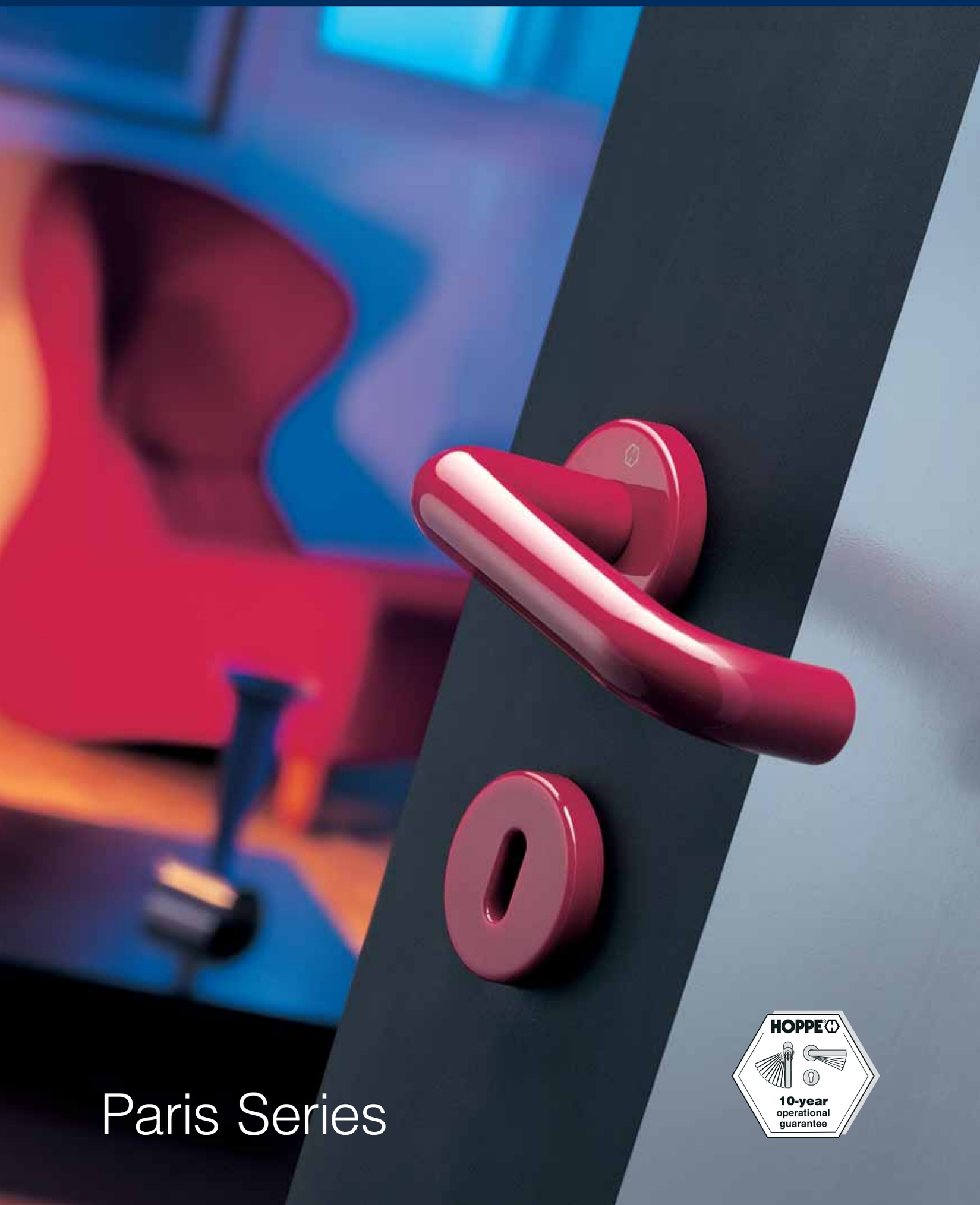
Tonal Contrast

To assist the partially sighted, door furniture should contrast with the door, by a minimum of 20 points. This so called "light reflectance value" is measured on a scale of 0 to 100 with pure black being 0 and pure white 100. Hardware and door manufacturers should be able to give the value (from 0 to 100) of their products.

Cold to the touch

External handles should not be cold to the touch. Nylon, wooded and powder coated handles or handrails will satisfy this, but not metal versions.

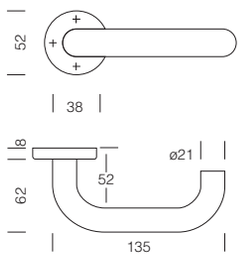
HOPPE®
Handle of excellence.



Paris Series

10-year operational guarantee

HOPPE Paris Series – K138



Solid Nylon Lever on Round Rose (unsprung) Ø 21mm

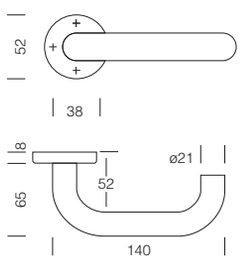
features

- Supplied with wood screw fixings
- Supplied with 8mm x 105mm full profile spindle (630905)
- Suitable for 38mm to 47mm door thickness
- NOT to be used on Fire Doors
- Suitable for use with ARRONE Plus escape locks

standards and certification

Conformity Statement: Meets the dimensional recommendations of BS8300 and Approved Document "M"

ID NO	PRODUCT REF	DESCRIPTION
	AR600/10	Lever on round rose – Comprising AR600L lever and AR600R rose
572809	**AR600/10/20**	Spring cassette for above (single)



Steel Cored Lever on Round Rose (unsprung) Ø 21mm

features

- Supplied with wood screw fixings
- Supplied with 8mm x 105mm full profile spindle (630905)
- Suitable for 38mm to 47mm door thickness
- Suitable for use on Fire Doors
- Suitable for use with ARRONE Plus escape locks

standards and certification

Conformity Statement: Meets the dimensional recommendations of BS8300 and Approved Document "M"

ID NO	PRODUCT REF	DESCRIPTION
	AR600/20	Lever on round rose – Comprising AR600SCL steel cored lever and AR600R rose
572809	**AR600/10/20**	Spring cassette for above (single)

HOPPE Paris Series – K138

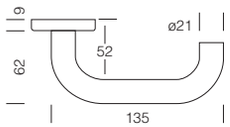
Solid Nylon Lever on Radius Plate (unsprung) Ø 21mm

features

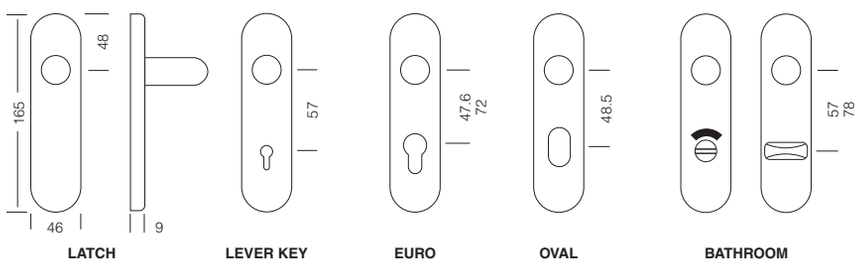
- Supplied with wood screw fixings
- Supplied with 8mm x 105mm full profile spindle (630905)
- Suitable for 38mm to 47mm door thickness
- NOT to be used on Fire Doors

standards and certification

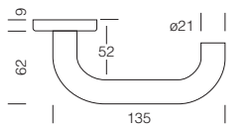
Conformity Statement: Meets the dimensional recommendations of BS8300 and Approved Document "M"



ID NO	PRODUCT REF	DESCRIPTION
	AR600/11	Long plate latch furniture (AR600PLA plate and AR600L Lever)
	AR600/12	Lock furniture (AR600PLO plate and AR600L Lever)
	AR600/13	Euro profile lock furniture 47.6mm centres (AR600PP plate and AR600L Lever)
	AR600/13-72	Euro profile lock furniture 72mm centres (AR600PP-72 plate and AR600L Lever)
	AR600/14	Oval profile lock furniture 48.5mm centres (AR600PO plate and AR600L Lever)
	AR600/15	Bathroom furniture 57mm centres (AR600PB plate and AR600L Lever)
	AR600/15-78	Bathroom furniture 78mm centres (AR600PB-78 plate and AR600L Lever)



HOPPE Paris Series – K138



Steel Cored Lever on Radius Plate (unsprung) Ø 21mm

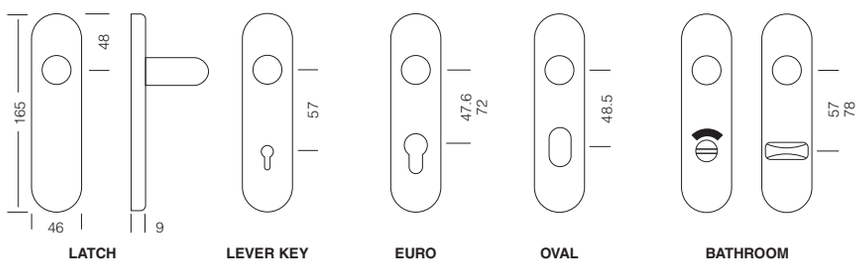
features

- Supplied with wood screw fixings
- Supplied with 8mm x 105mm full profile spindle (630905)
- Suitable for 38mm to 47mm door thickness
- Suitable for use on Fire Doors

standards and certification

Conformity Statement: Meets the dimensional recommendations of BS8300 and Approved Document "M"

ID NO	PRODUCT REF	DESCRIPTION
	AR600/21	Long plate latch furniture (AR600PLA plate and AR600SCL Lever)
	AR600/22	Lock furniture (AR600PLO plate and AR600SCL Lever)
	AR600/23	Euro profile lock furniture 47.6mm centres (AR600PP plate and AR600SCL Lever)
	AR600/23-72	Euro profile lock furniture 72mm centres (AR600PP-72 plate and AR600SCL Lever)
	AR600/24	Oval profile lock furniture 48.5mm centres (AR600PO plate and AR600SCL Lever)
	AR600/25	Bathroom furniture 57mm centres (AR600PB plate and AR600SCL Lever)
	AR600/25-78	Bathroom furniture 78mm centres (AR600PB-78 plate and AR600SCL Lever)



HOPPE Paris Series – K138

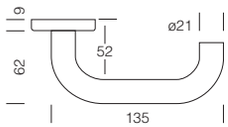
Solid Nylon Levers on Rectangular Plate (unsprung) Ø 21mm

features

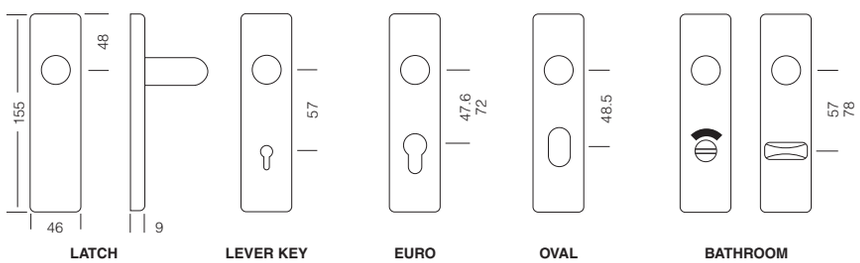
- Supplied with wood screw fixings
- Supplied with 8mm x 105mm full profile spindle (630905)
- Suitable for 38mm to 47mm door thickness
- NOT to be used on Fire Doors

standards and certification

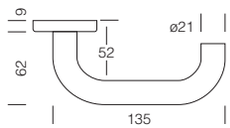
Conformity Statement: Meets the dimensional recommendations of BS8300 and Approved Document "M"



ID NO	PRODUCT REF	DESCRIPTION
	AR600/31	Long plate latch furniture (AR6/11 plate and AR600L Lever)
	AR600/32	Lock furniture (AR6/12 plate and AR600L Lever)
	AR600/33	Euro profile lock furniture 47.6mm centres (AR6/13 plate and AR600L Lever)
	AR600/33-72	Euro profile lock furniture 72mm centres (AR6/13-72 plate and AR600L Lever)
	AR600/34	Oval profile lock furniture 48.5mm centres AR6/14 plate and AR600L Lever)
	AR600/35	Bathroom furniture 57mm centres (AR6/15 plate and AR600L Lever)
	AR600/35-78	Bathroom furniture 78mm centres (AR6/15-78 plate and AR600L Lever)



HOPPE Paris Series – K138



Steel Cored Levers on Rectangular Plate (unsprung) Ø 21mm

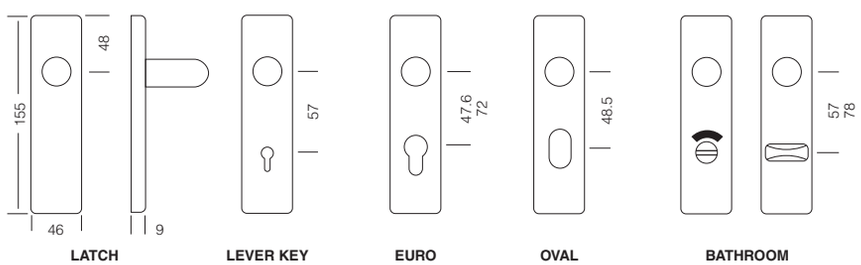
features

- Supplied with wood screw fixings
- Supplied with 8mm x 105mm full profile spindle (630905)
- Suitable for 38mm to 47mm door thickness
- Suitable for use on Fire Doors

standards and certification

Conformity Statement: Meets the dimensional recommendations of BS8300 and Approved Document "M"

ID NO	PRODUCT REF	DESCRIPTION
	AR600/41	Long plate latch furniture (AR6/11 plate and AR600SCL Lever)
	AR600/42	Lock furniture (AR6/12 plate and AR600SCL Lever)
	AR600/43	Euro profile lock furniture 47.6mm centres (AR6/13 plate and AR600SCL Lever)
	AR600/43-72	Euro profile lock furniture 72mm centres (AR6/13-72 plate and AR600SCL Lever)
	AR600/44	Oval profile lock furniture 48.5mm centres (AR6/14 plate and AR600SCL Lever)
	AR600/45	Bathroom furniture 57mm centres (AR6/15 plate and AR600SCL Lever)
	AR600/45-78	Bathroom furniture 78mm centres (AR6/15-78 plate)



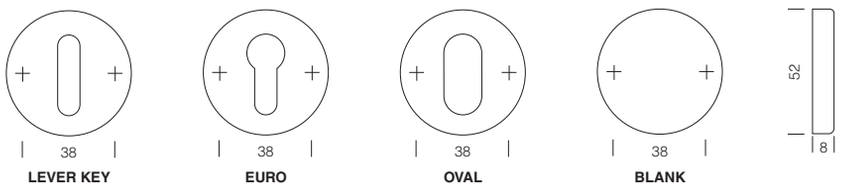
HOPPE Escutcheons, Indicator & Turn – K15S

Escutcheon (8mm)

features

- Ø 52mm with 38mm fixing centres

ID NO	PRODUCT REF	DESCRIPTION
	AR600/26	Lever key escutcheon (pair)
	AR600/27	Euro profile escutcheon (pair)
	AR600/28	Oval profile escutcheon (pair)
	AR600/30	Blank escutcheon (pair)



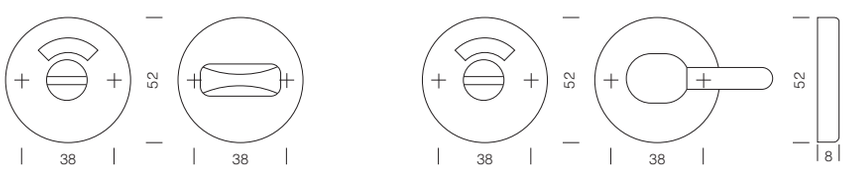
LEVER KEY **EURO** **OVAL** **BLANK**

Bathroom Indicator & Turns (8mm Rose)

features

- 5mm Spindle
- Disabled bathroom turn is colour coated aluminium

ID NO	PRODUCT REF	DESCRIPTION
	AR600/29	Bathroom turn and indicator
	AR600/29D-H	Disabled Bathroom turn and indicator
1515527	**AR-6/7/8-SLEEVE**	Spindle sleeve pack – converts 5m spindle to either 6, 7 or 8mm

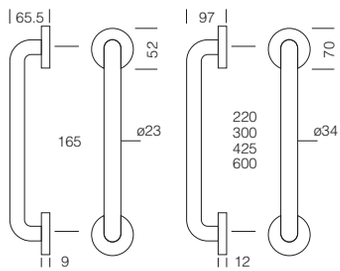


TURN & INDICATOR **DISABLED TURN & INDICATOR**

HOPPE®
Handle of excellence.

Pull Handles and Accessories

HOPPE Pull Handles



Steel Cored Straight Pull Handles ('D' Handles) Ø 23mm Concealed Screw Fixing – HOPPE Ref. K5050

features

- Suitable for 40mm to 50mm door thickness

ID NO	PRODUCT REF	DESCRIPTION
	AR602/165CF	165mm centres, pull handle

Steel Cored Straight Pull Handles ('D' Handles) Ø 34mm Concealed Screw Fixing – HOPPE Ref. K5030

features

- Suitable for 40mm to 50mm door thickness

standards and certification

Conformity Statement: Pull Handles with a length of 400mm and above meet the dimensional recommendations of BS8300 and Approved Document "M"

ID NO	PRODUCT REF	DESCRIPTION
	AR602/220CF	220mm centres, pull handle
	AR602/300CF	300mm centres, pull handle
	AR602/425CF	425mm centres, pull handle
	AR602/600CF	600mm centres, pull handle

HOPPE Pull Handles

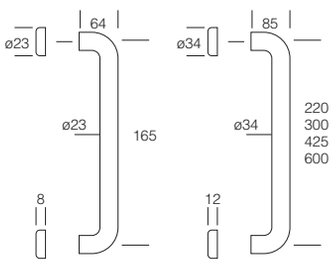
Steel Cored Straight Pull Handles ('D' Handles) Ø 23mm Bolt Through Fixing– HOPPE Ref. K5050

features

- Suitable for 40mm to 50mm door thickness
- Supplied with bolt through fixing 793860 and matching bolt cover caps

ID NO	PRODUCT REF	DESCRIPTION
	AR602/165BF	165mm centres, pull handle

Steel Cored Straight Pull Handles ('D' Handles) Ø 34mm Bolt Through Fixing – HOPPE Ref. K5030



features

- Suitable for 40mm to 50mm door thickness
- Supplied with two bolt through fixings (8539158) and matching bolt cover caps

standards and certification

Conformity Statement: Pull Handles with a length of 400mm and above meet the dimensional recommendations of BS8300 and Approved Document "M"

ID NO	PRODUCT REF	DESCRIPTION
	AR602/220BF	220mm centres, pull handle
	AR602/300BF	300mm centres, pull handle
	AR602/425BF	425mm centres, pull handle
	AR602/600BF	600mm centres, pull handle

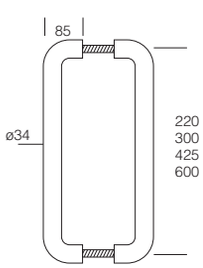
Steel Cored Straight Pull Handles ('D' Handles) Ø 34mm Back-to-Back Fixing – HOPPE Ref. K5030

features

- Suitable for 40mm to 50mm door thickness
- Supplied with back-to-back fixing (592302)
- Supplied with inner pull handle drilled, with grub screws to lock back-to-back fixing

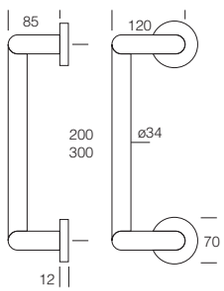
standards and certification

Conformity Statement: Pull Handles with a length of 400mm and above meet the dimensional recommendations of BS8300 and Approved Document "M"



ID NO	PRODUCT REF	DESCRIPTION
	AR602/220BB	220mm centres, pull handle
	AR602/300BB	300mm centres, pull handle
	AR602/425BB	425mm centres, pull handle
	AR602/600BB	600mm centres, pull handle

HOPPE Pull Handles

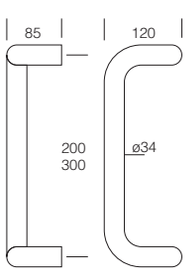


Steel Cored Cranked Pull Handles Ø 34mm Concealed Screw Fixing – HOPPE Ref. K5130

features

- Suitable for 40mm to 50mm door thickness

ID NO	PRODUCT REF	DESCRIPTION
	AR603/200CF	200mm centres, pull handle
	AR603/300CF	300mm centres, pull handle



Steel Cored Cranked Pull Handles Ø 34mm Bolt Through Fixing – HOPPE Ref. K5130

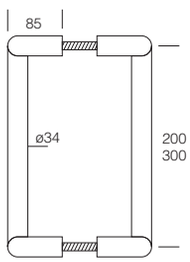
features

- Suitable for 40mm to 50mm door thickness
- Supplied with two bolt through fixings (8539158) and matching bolt cover caps

ID NO	PRODUCT REF	DESCRIPTION
	AR603/200BF	200mm centres, pull handle
	AR603/300BF	300mm centres, pull handle

HOPPE Pull Handles

Steel Cored Cranked Pull Handles Ø 34mm Back-to-Back Fixing – HOPPE Ref. K5130

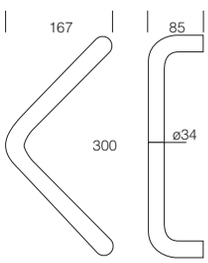


features

- Suitable for 40mm to 50mm door thickness
- Supplied with back-to-back fixing (592302)
- Supplied with inner pull handle drilled, with grub screws to lock back-to-back fixing

ID NO	PRODUCT REF	DESCRIPTION
	AR603/200BB	200mm centres, pull handle
	AR603/300BB	300mm centres, pull handle

HOPPE Pull Handles

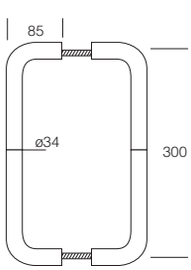


Steel Cored “V” Shaped Pull Handles Ø 34mm Bolt Through Fixing – HOPPE Ref. K5230

features

- Suitable for 40mm to 50mm door thickness
- Supplied with two bolt through fixings (8539158) and matching bolt cover caps

ID NO	PRODUCT REF	DESCRIPTION
	AR604/300BF	300mm centres, pull handle



Steel Cored “V” Shaped Pull Handles Ø 34mm Back-to-Back Fixing – HOPPE Ref. K5230

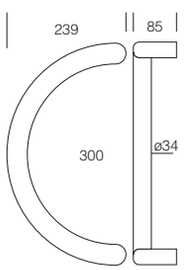
features

- Suitable for 40mm to 50mm door thickness
- Supplied with back-to-back fixing (592302)
- Supplied with one inner pull handle drilled, with grub screws to lock back-to-back fixing

ID NO	PRODUCT REF	DESCRIPTION
	AR604/300BB	300mm centres, pull handle

HOPPE Pull Handles

Steel Cored Semi-Circular Pull Handles Ø 34mm Bolt Through Fixing – HOPPE Ref. K5330

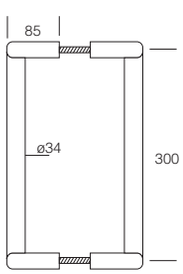


features

- Suitable for 40mm to 50mm door thickness
- Supplied with bolt through fixing set (618668) and matching bolt cover caps
- Supplied with pull handle drilled, with grub screws

ID NO	PRODUCT REF	DESCRIPTION
	AR605/300BF	300mm centres, pull handle

Steel Cored Semi-Circular Pull Handles Ø 34mm Back-to-Back Fixing – HOPPE Ref. K5330



features

- Suitable for 40mm to 50mm door thickness
- Supplied with two back-to-back fixings (600168)
- Supplied with both pull handles drilled, with grub screws to lock back-to-back fixing

ID NO	PRODUCT REF	DESCRIPTION
	AR605/300BB	300mm centres, pull handle

HOPPE Accessories

ID NO	PRODUCT REF	DESCRIPTION
	AR607IM	80mm x 150mm concealed fixing, international male sign
	AR607IF	80mm x 150mm concealed fixing, international female sign
	AR607ID	80mm x 150mm concealed fixing, international disabled sign

ID NO	PRODUCT REF	DESCRIPTION
	AR612	Ø 32mm floor/wall mounted door stop 20mm projection
	AR613	Ø 52mm floor/wall mounted door stop 40mm projection

ID NO	PRODUCT REF	DESCRIPTION
	AR615	Ø 52mm bell push

ID NO	PRODUCT REF	DESCRIPTION
	AR617A	Face fixing hat and coat hook (20mm wide)
	AR617B	Concealed fixing hat and coat hook (20mm wide)
	AR618	Face fixing coat hook (20mm wide)
	AR619	Concealed fixing coat hook (20mm wide)

ID NO	PRODUCT REF	DESCRIPTION
	AR620	Ø 20mm toilet roll holder
	AR620PP	Ø 20mm locking toilet roll holder
631810	**AR620PP-KEY**	Key for AR620PP

ID NO	PRODUCT REF	DESCRIPTION
	AR626	160mm x 220mm towel ring

ID NO	PRODUCT REF	DESCRIPTION
	AR621	Ø 40mm cupboard knob – 40mm projection

ID NO	PRODUCT REF	DESCRIPTION
	AR622A	10mm x 64mm screw fixing from back, cabinet handle 32mm projection
	AR622B	12mm x 96mm screw fixing from back, cabinet handle 38mm projection
	AR622C	20mm x 128mm screw fixing from back, cabinet handle 55mm projection

ARRONE® Nylon Accessories

ID NO	PRODUCT REF	DESCRIPTION
	AR607M	100mm x 150mm rectangular male sign
	AR607F	100mm x 150mm rectangular female sign
	AR607D	100mm x 150mm rectangular disabled sign

ID NO	PRODUCT REF	DESCRIPTION
	AR624A	75mm x 305mm square end, self adhesive finger plate
	AR624B	75mm x 305mm radiused end, self adhesive finger plate

ID NO	PRODUCT REF	DESCRIPTION
	AR625	Self adhesive kicking plate – Cut to order

ARRONE® Colour Coated Accessories

ID NO	PRODUCT REF	DESCRIPTION
	AR606S	Cylinder pull for standard rim cylinder
	AR606YP	Cylinder pull for euro profile cylinder
	AR606U	Cylinder pull for oval profile cylinder

ID NO	PRODUCT REF	DESCRIPTION
	AR610A	150mm surface door bolt
	AR610B	200mm surface door bolt

ID NO	PRODUCT REF	DESCRIPTION
	AR610C	19mm x 200mm lever action flush bolt

ID NO	PRODUCT REF	DESCRIPTION
	AR614	Wall mounted door stop – 75mm projection

ID NO	PRODUCT REF	DESCRIPTION
	AR628A	75mm x 50mm x 1.75mm Colour coated steel butt hinge with matching screws (1838 type) (See Hinges section)
	AR628B	100mm x 75mm x 2.25mm Colour coated steel butt hinge with matching screws (1838 type) (See Hinges section)
	AR628C	75mm x 63mm x 2.75mm Colour coated steel butt hinge with matching screws (451 type) (See Hinges section)
	AR628D	100mm x 75mm x 2.75mm Colour coated steel butt hinge with matching screws (451 type) (See Hinges section)

AR763 Folding Grab Rail

features

- Also available in Stainless Steel: see Stainless Steel section

ID NO	PRODUCT REF	DESCRIPTION
8510234	**AR763-WH**	Folding grab rail

AR764 Backrest

features

- Also available in Stainless Steel: see Stainless Steel section

ID NO	PRODUCT REF	DESCRIPTION
8510248	**AR764-WH**	Back rest

AR765 Grab/Towel Rail Ø 34mm x 600mm

features

- Also available in Stainless Steel: see Stainless Steel section

ID NO	PRODUCT REF	DESCRIPTION
87107697	**AR765-WH**	Ø 34mm X 600mm Grab/towel rail

“DOC-M” Packs

features

- Also available in Stainless Steel: see Stainless Steel section

ID NO	PRODUCT REF	DESCRIPTION
87103089	**AR767-WH**	Doc “M” Pack including 1no AR763, 1 No AR764 & 3 no AR765
87108583	**AR768-WH**	Doc “M” Pack including 1no AR763, 1 No AR764 & 4 no AR765

HOPPE Nylon Series Spares and Fixings

Spindles

ID NO	PRODUCT REF	DESCRIPTION
630905	**06855-0105-0000**	8mm x 105mm full profile spindle to suit up to 44mm door thickness
680092	**06855-2589-0000**	8mm x 125mm full profile spindle to suit up to 54mm door thickness
821914	**06855-2590-0000**	8mm x 135mm full profile spindle to suit up to 64mm door thickness
630929	**07050-1789-0000**	5mm x 75mm solid spindle for bathroom furniture upto 50mm thick door

Screws

ID NO	PRODUCT REF	DESCRIPTION
630912	**AR-GRUB-FULL-SAA**	Spare grub screw to suit full profile spindle
701742	**AR200FP**	Furniture fixing pack comprising 2 male/female bolt fixings and 4 wood screws

Pull Handle Fixings

ID NO	PRODUCT REF	DESCRIPTION
8539158	**AR602BF**	Single M12 x 90mm bolt – for bolt fixing Ø 34mm pull handles – AR602, 603 & 604
618668	**ARBF-25/30**	Pair bolts for bolt fixing Ø 34mm pull handles – AR605
592302	**AR602BB**	Pair back to back fixings for Ø 34mm pull handles – AR602, 603 & 604, door thickness 40-50mm
1743332	**ARBB-3**	Pair back to back fixings for Ø 34mm pull handles – AR602, 603 & 604, door thickness 50-60mm
600168	**ARBB-25/30-44**	Single back to back fixing for Ø 34mm pull handles AR605
600595	**07810-5200-0012**	Back to back fixings for glass doors (8-13mm) Ø 34mm pull handles AR602, 603 & 604
573585	**ARBB-25/30-8/13**	Back to back fixings for glass doors (8-13mm) Ø 34mm pull handles AR605